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metals using heat is essential to making the tools and products of the modern world—everything from kitchen knives to jet engine blades.

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CHAPTER 17: FUNDAMENTALS OF METAL FORMING Plastic deformation is used to change the shape of metal work pieces Tool (die) applies stress that exceed the yield strength of the metal Overview of Metal Forming Stress to plastically deform the metal are usually compressive - rolling, forging, extrusion o But some forming processes stretch the metal (tension), bend the metal (tensile and compressive) or apply shear stress Metal properties in metal forming Desirable: low yield strength, high ...

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2. Starting from the basic idea that tensile necking begins at the maximum load point, find the true

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